



# CRANKSHAFT MEASUREMENT REPORT AFTER POLISHING

Client: Delta Trading BV, Postbus 8037, 4330 EA Middelburg, Voltaweg 4, Middelburg

Reference: 101037

Ship: \_\_\_\_\_

Ordernumber: mvs01129

Date: 21-11-2002

Engine type: MWM TBD 234 V8

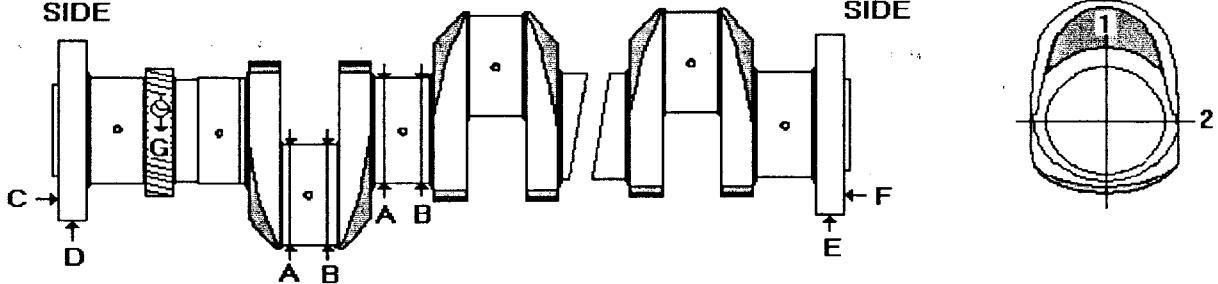
Crankshaft initials: E560370 A  $\frac{23}{30}$  B 88/3N  $\sqrt{89}$  MHI/KO/

*LG Koc Rot 5203823 11/02*

Mainjournal and crankpin dimensions Measurement deviation 0.01 mm.

FLY WHEEL  
SIDE

NON FLY WHEEL  
SIDE



### Mainjournal

number	1	2	3	4	5	6	7	8	9	10	11	
Nominal dimension :	mm					Standard dimension :						105,00 mm
A	1	-4	-5	-4	-5	-4½						
	2	-5	-5	-4	-5	-5						
B	1	-4½	-5	-4	-4½	-4½						
	2	-4½	-5	-5	-5	-5						

### Eccentricity between centers

### Eccentricity supported

number	1	2	3	4	5	6	7	8	9	10	11
Centers	2	5	5½	3½	2½						
Supp.											

### Eccentricity flanges and gearwheel location

C	D	E	F	G
	1½	½		

### Crankpins

number	1	2	3	4	5	6	7	8	9	
Nominal dimension :	mm				Standard dimension :					92,00 mm
A	1	-5½	-5½	-5	-5					
	2	-5	-4½	-4	-4½					
B	1	-5	-5	-5	-5					
	2	-4	-5	-4	-4½					

Remarks: **Width Thrust:** 46,53 mm. **Hardness:** 55 Hrc

**Magnaflux test / Cracks:** NO CRACKS HAVE BEEN FOUND

all mainjournals and crankpins are polished standardsize

Date of measurement : 21-nov-02

Place : SCHIEDAM

Sign : \_\_\_\_\_